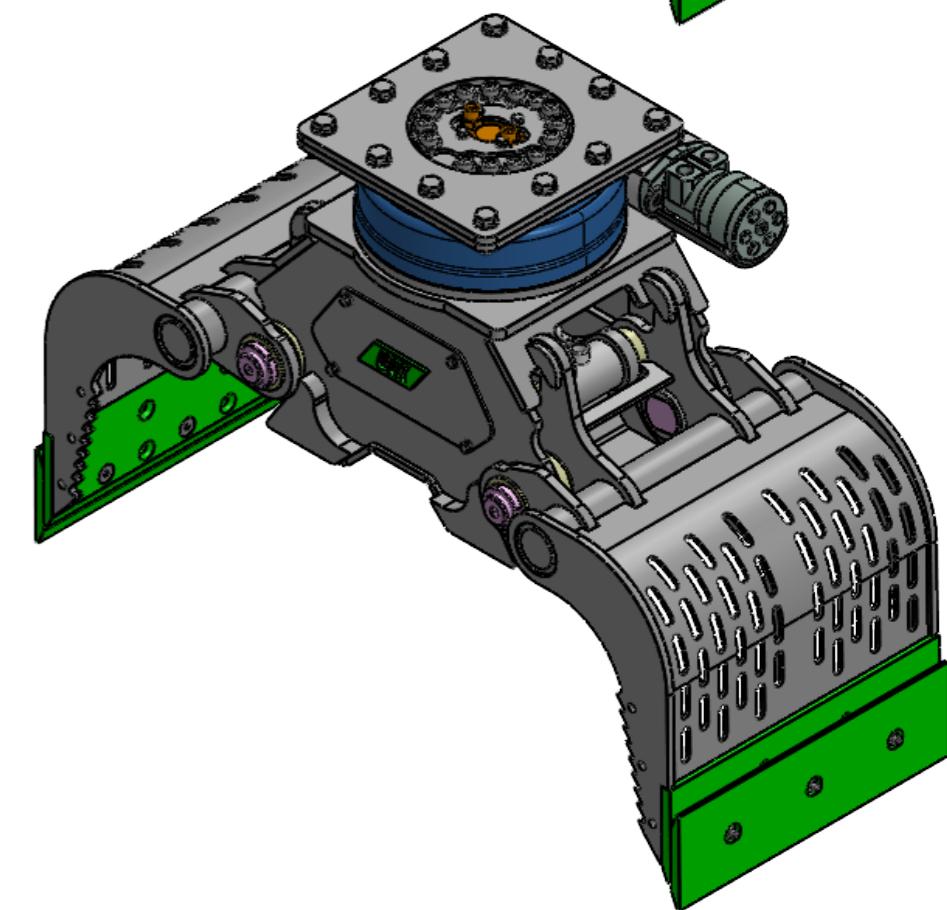
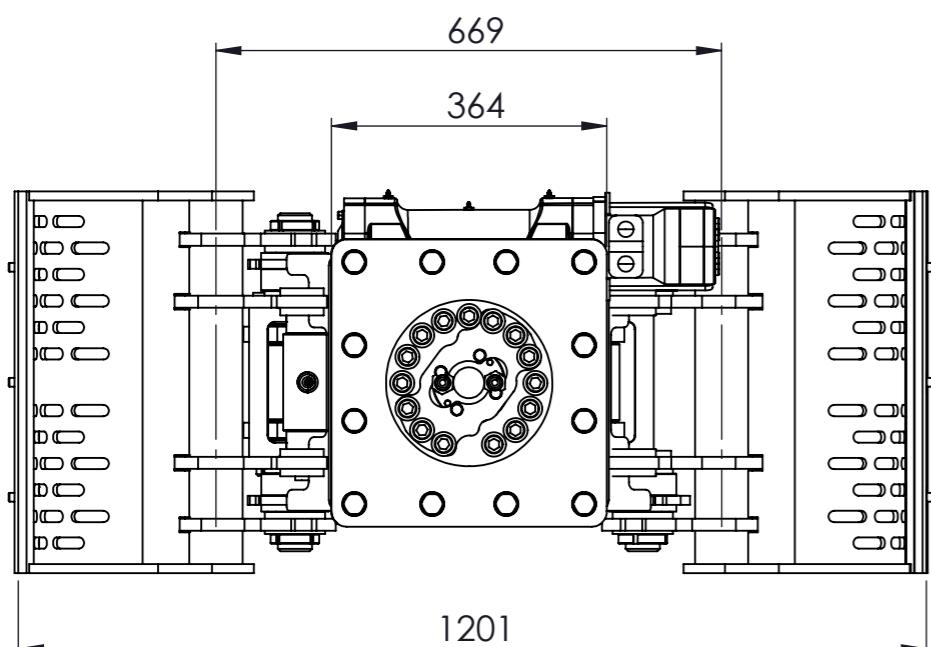
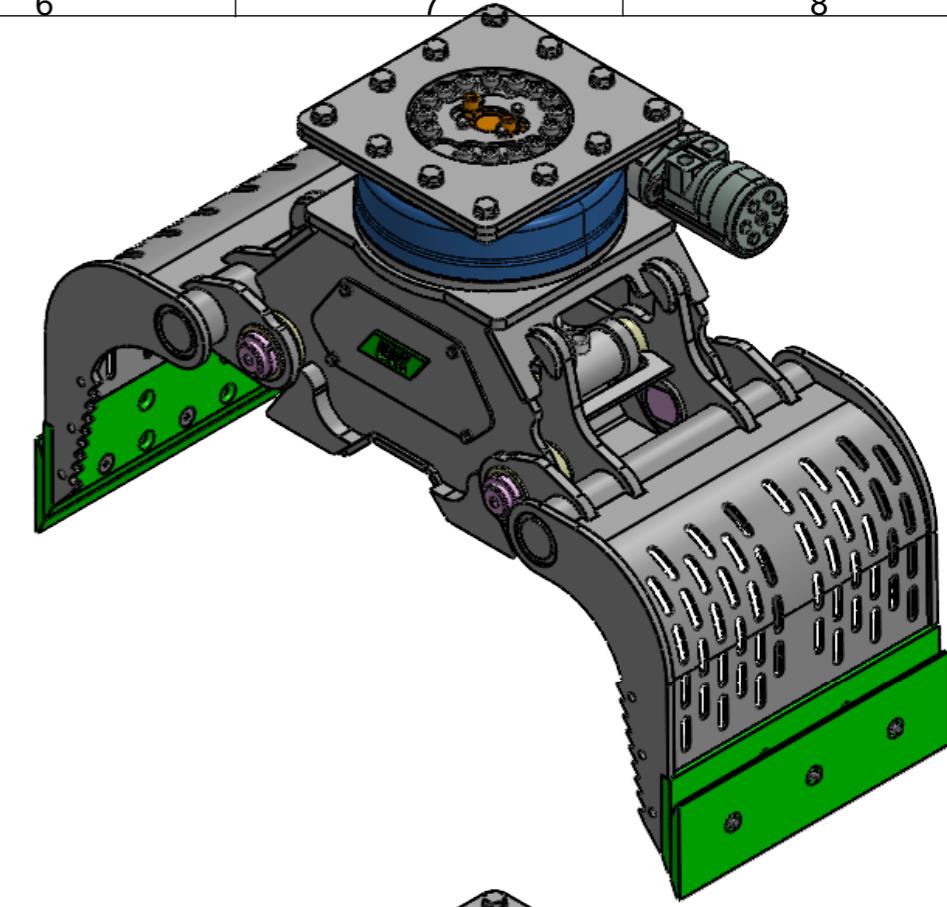
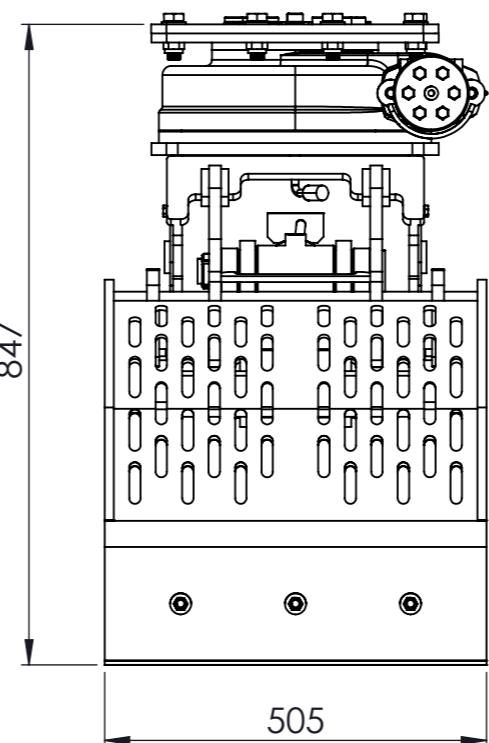
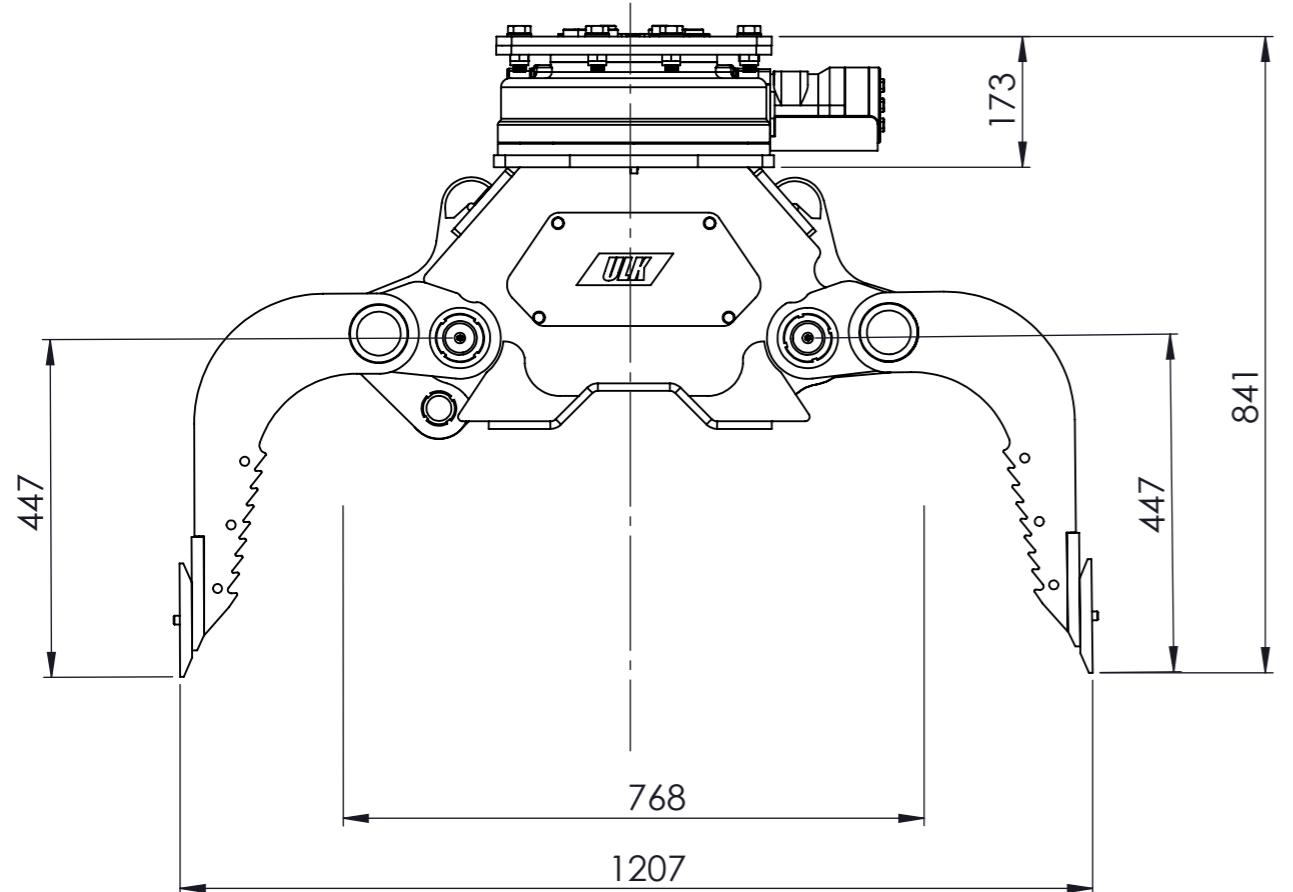
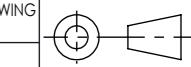


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	UG500-48	UG500 TOP ASSEMBLY	1
2	UG500-45	UG500 GRAB LH	1
3	UG500-45	PIN END SPACER	4
4	UG500-44	UG500 GRAB RH	1
5	UG500-47	CONNECTING ROD ASSEMBLY	2
6	6540183	CYLINDER	1
7	UG500-32	PIN	3
8	UG500-30	GRAB MOUNTING PIN	4
9	UG500-40	MOTOR LOCK	1
10	WEA9-62-25H-R-REVD	MOTOR	1
11	UG500-03	TOP MOTOR MOUNTING PLATE	1
12	UG500-21	TOP PLATE	1
13	2UG500-43	COLLAR	1
14	UG500-02	TOP PLATE	1
15	UG350-65	ULK LOGO	2
16	UG500-36	PIVOT TUBE	1
17	UG400-44	SUPPORT PLATE	1
18	UG400-45	SUPPORT PLATE	2
19	UG500-38	PIN END CAP	4
20	UG500-31	PIN END CAP	3
21	UG500-67	CSK M10x35	6
22	UG500-68	M10 NYLOC HEX NUT	6
23	UG500-55	M5x20 HEX BOLT ZINC COATED GR10.9	8
24	UG500-56	M8 SPLIT WASHER	8
25	UG500-57	WASHER	8
26	UG500-62	GREASE NIPPLE	8
27	UG500-61	TOP BOLT	15
28	UG500-63	Zinc-Plated Steel Split Washer	15
29	UG500-58	M5x20 HEX BOLT ZINC COATED GR10.9	4
30	UG500-59	M12 SPLIT WASHER	4
31	UG500-60	Zinc-Plated Steel Split Washer	4
32	UG500-64	M8X15 HEX BOLT ZINC COATED GR10.9	12
33	UG500-65	M16 FLAT WASHER	12
34	UG500-66	M8 NUT	12
35	UG500-37	PIN END CAP	3



		MACHINING TOLERANCES: 0 $\pm 0.50\text{mm}$ 0.0mm $\pm 0.30\text{mm}$ 0.00mm $\pm 0.20\text{mm}$ 0.000mm $\pm 0.10\text{mm}$ ANGULAR: ± 0.50 SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm $\pm 0.5\text{mm}$ LINEAR DIMENSIONS 501mm to 1500mm $\pm 1.0\text{mm}$ LINEAR DIMENSIONS > 1501mm TO BE WITHIN $\pm 2.0\text{mm}$ ANGULAR $\pm 0.5\text{mm}$ PLATE THICKNESS & SECTION SIZE TO BE WITHIN $\pm 0.5\text{mm}$ NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION
DRW BY CKD & APP BY	HK 13/10/2025	TITLE: UG500 GRAB ASSEMBLY	DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:10
		DWG No. UG500-49	MATL : REFER BOM
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPERTY, CONFIDENTIAL & COPYRIGHT ©			
		SIZE: A4	Sheets: 1 OF 2



	MACHINING TOLERANCES: 0 ±0.50mm 0.0mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
	TITLE: UG500 GRAB ASSEMBLY	DO NOT SCALE DRAWING IF IN DOUBT, ASK	SCALE: 1:10		DRW BY HK 13/10/2025	DWG No. UG500-49
CKD & APP BY					MAT'L : REFER BOM	WEIGHT (KGS): 53.58
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETY, CONFIDENTIAL & COPYRIGHT ©						SIZE: A4 Sheets: 2 OF 2

XX	XX	XX	XX	XX	XX
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY